

Quality Paints since 1845  
**MATHYS**<sup>®</sup>



**FASSICOAT<sup>®</sup>**

## Single paint system

- Moisture-regulating paint
- Serves at the same time as primer, surfacer and finish
- Excellent weather resistance

# FASSICOAT®

## DESCRIPTION

Satin gloss single paint system based on alkyd resins for woodwork.

## RECOMMENDED USE

Painting of woodwork.

## RECOMMENDED SYSTEM

Serves at the same time as primer, surfacer and finish - moisture-regulating paint - excellent weather resistance.

## TECHNICAL DATA

Density (g/cm <sup>3</sup> ):	1,33 - 1,38
Gloss Level:	Satin
Solids Content in weight:	69 - 73 %
Solids content in volume:	51 - 56 %

## DRY TIMES BY 20° C/RV 50%

Touch dry:	3 - 4 hours
Dry to handle:	5 hours
Dry to recoat:	24 hours
Fully cured:	1 week

## RECOMMENDED WET FILM THICKNESS

100 µm

## RECOMMENDED DRY FILM THICKNESS

55 µm

## THEORETICAL CONSUMPTION

10 - 15 m<sup>2</sup>/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Fassicoat serves as primer, surfacer and finish. Therefore, it is not necessary to use a special primer. In case of application on new and non-treated wood, if necessary, dilute the first coat with ± 3% volume of white spirit. In case of jointing, use Plastopan Super or Pegaflex by preference.

Poor quality wood: user primer FassiForce. Do not apply Fassicoat directly on metallic substrates; in such situation, use a tintable Rust-Oleum anticorrosion primer. Block wood knots and sap streaks with Zinsser primer B-I-N. Block tannin or other typical bleeding substances from redwoods etc, and/or block graffiti, with Zinsser primer Cover-Stain.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

Apply in a dry and well-ventilated area. Temperature minimum 10°C. Relative humidity max. 80%

## APPLICATION & THINNING: BRUSH

By preference, apply undiluted with flat brush.

## APPLICATION & THINNING: ROLLER

By preference, apply undiluted with flat brush.

## APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 015 / Pressure: 180 bars.

## APPLICATION & THINNING: AIR-ATOMISED SPRAY

Possible with maximum 3% volume White Spirit.

## CLEANING OF EQUIPMENT / SPILLS

White spirit or Thinner 22

## REMARKS

May be applied on slightly damp wood (< 20%).

## SAFETY DATA

VOC category:	A/d
VOC limit:	300 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not indirect sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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